



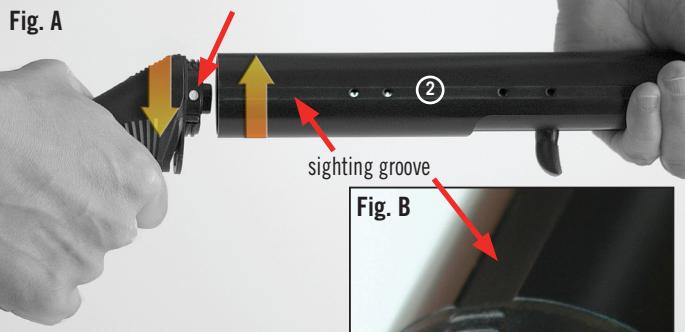
# QUICK ASSEMBLY GUIDE

IT'S AS EASY AS 1, 2, 3!

Congratulations on the purchase of your new Benelli Vinci; the most reliable, fastest shooting, softest kicking, lightweight and easiest-to-assemble shotgun in the world. Follow these 3 easy steps to assemble the Vinci.

**NOTE: NO EXCESSIVE FORCE IS REQUIRED DURING ASSEMBLY IF ALL PARTS ARE PROPERLY ALIGNED.**

**STEP 1:** Line up the white dot on the **① QUADRAFIT™ BUTTSTOCK MODULE** with the sighting groove on the top of the **② BARREL/RECEIVER MODULE**. Insert the **QUADRAFIT™ BUTTSTOCK MODULE** into the **BARREL/RECEIVER MODULE** and twist in a clockwise direction. (Fig. A)



When rotation is complete, sighting groove on the **BARREL/RECEIVER MODULE** and raised triangular markings on the **QUADRAFIT™ BUTTSTOCK MODULE** will align. (Fig. B)

**STEP 2:** With the white dot on the magazine tube visible (Fig. C) align the notch on the **③ TRIGGER GROUP/FOREARM MODULE** to the white dot on the **② BARREL/RECEIVER MODULE**. (Fig. D)



The view when notch and dot are properly aligned. (Fig. E)

**STEP 3:** Firmly push down on the **TRIGGER GROUP/FOREARM MODULE** (Fig. F) until flush with the **QUADRAFIT™ BUTTSTOCK MODULE** so that no gap between the two modules exist. (Fig. G) While maintaining downward pressure, turn magazine cap clockwise until the white dot on the **TRIGGER GROUP/FOREARM MODULE** is no longer visible (Fig. H).



## IMPORTANT SERIAL NUMBER INFORMATION:

The ATF recognizes the number on the **BARREL/RECEIVER MODULE** (Fig. I) as the legally recorded serial number. Numbers located on the **TRIGGER GROUP/FOREARM MODULE** do not comply with U.S. firearms laws and regulations.

