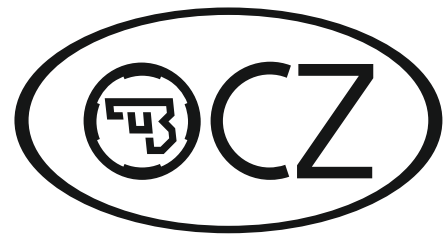


**CZ-USA SHOTGUN
INSTRUCTION MANUAL**



CZ-USA

www.cz-usa.com



CZ-USA

P.O. Box 171073

Kansas City, KS 66117-0073

Phone# 1-800-955-4486

Fax# 913-321-4901

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SAFETY INSTRUCTIONS

Before handling the firearm read this manual carefully and observe the following safety instructions.

Improper and careless handling of the firearm could result in unintentional discharge and could cause injury, death or damage to property. The same consequences can be caused by any unauthorized modifications or adjustments, corrosion, or use of non-standard or damaged ammunition. In these cases the manufacturer shall not be responsible in any manner whatsoever for the resultant consequences.

Before leaving the factory this firearm was tested, carefully inspected, and packed. CZ cannot accept responsibility for product handling while in transit, or upon leaving the factory. Please consider that the wooden parts of the shotgun are not under warranty. Therefore, please examine this firearm carefully at the time of purchase to ensure that it is unloaded and undamaged.

This instruction manual should always accompany the firearm, even in the case of its loan or sale.

Always follow the safety instructions for your safety and the safety of others.

1. Always handle your firearm as if it were loaded.
2. Never point your firearm at anything you do not intend to shoot.
3. Never take anyone's word that a gun is unloaded.
4. Always make sure that your firearm is not loaded before laying it down, or handing it to another person.
5. Always store your firearm unloaded with the firing mechanism released.
6. Never abuse your firearm by using it for any purpose other than shooting.
7. Never leave a loaded firearm unattended.
8. Prior to loading the firearm make sure that barrel bore, chamber, and action are clean and clear of obstructions. Clean a dirty firearm immediately so that it will function properly and safely.
9. Always use only clean, dry, original high quality commercially manufactured ammunition, which is appropriate to the gauge of your firearm.
10. Never drink alcoholic beverages or take drugs before or during shooting.
11. Always wear safety glasses and ear protection during shooting whenever possible.
12. Always keep the safety on when the shotgun is loaded with a cartridge in the chamber, until you are ready to fire. Keep firearm pointed in a safe direction when disengaging the safety.
13. Always keep clear and keep others clear of the ejection port.
14. Never squeeze the trigger or put your finger in the trigger guard until you are aiming at a target and ready to shoot.
15. Always be absolutely sure of your target, and the area behind it, before you squeeze the trigger.
16. Never shoot at a hard surface such as rock, or a liquid surface such as water.
17. Never fire your firearm near an animal unless it is trained to accept the noise.
18. Never indulge in "horseplay" while holding your firearm.
19. Failure to fire: always hold the firearm, keeping it pointed towards the target, or a safe open area and wait 30 seconds when the firearm fails to fire. If a hangfire (slow ignition) has occurred, the round will fire within 30 seconds. If the round does not fire, remove the magazine, eject the round and examine the primer; if the firing pin indent on the primer is light, or non-existent, have the firearm examined by a competent gunsmith.
20. Always make sure your firearm is not loaded before cleaning, storing or traveling.
21. Always keep and store your firearm and ammunition in separate locked receptacles out of reach and sight of children and untrained people.
22. Never alter any parts of your shotgun as the safety and proper function of your shotgun could be seriously compromised.
23. Always be aware that corrosion, use of damaged ammunition, dropping the rifle on hard surfaces or other "coarse treatment" could cause a damage you may not see. If something like this happens allow the firearm to be examined and tested by a competent gunsmith.

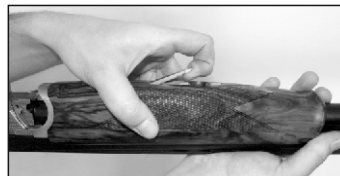


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1

Over & Under Shotguns

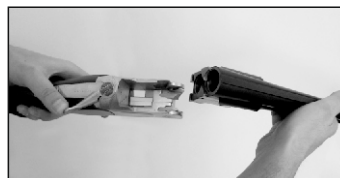
ASSEMBLY



1- Pull the latch on the forearm that is mounted on the barrel.



2- Detach the forearm from the barrel.



3- Push the top lever fully to the right



4- While keeping the top lever pushed to right install the barrel to the receiver with an approx 40-degree angle as it is seen in the figure. Be sure the barrel is completely installed to the receiver otherwise shotgun will not close.



5- Be sure that ejectors are properly installed in the receiver.



6- By forcing the barrel upwards close the shotgun, be sure the barrel and receiver are properly aligned and top lever returns to slightly to the right of center. It is normal that the top lever does not return exactly to the center, this allows for wear.



7- Mount the forearm to the barrel as seen in the figure. Be sure the opening latch of forearm is completely closed.



8- Put the safety on by moving the safety switch to the rear position.

Note: Disassemble your shotgun by reversing the assembly instruction.



2

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Over & Under Shotguns

USAGE



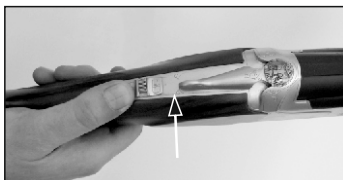
1- Open your shotgun by pushing the top lever to the right while pushing the barrel downward.



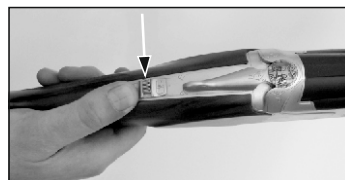
2- MAKE SURE THE SAFETY IS ON. (Moved to rear "S" exposed) Install the suitable cartridges according to your shotgun's gauge and chamber length.



3- Close your shotgun. WARNING: YOUR SHOTGUN IS NOW LOADED. Move the safety to the forward position and pull the trigger to fire.



4- Barrel Selection (Single trigger models only) With safety on, move the selector located inside the safety to the right to fire the bottom barrel first. After firing the bottom barrel the top barrel will fire with another pull of the trigger.



5- Barrel Selection (Single trigger models only) With safety on, move the selector located inside the safety to the left to fire the top barrel first. After firing the top barrel the bottom barrel will fire with another pull of the trigger.



6- After shooting, open the shotgun by pushing the top lever fully to the right. Fired cartridges will be lifted for easy removal or ejected if your gun is fitted with automatic ejectors.

CHOKE TUBES

The choke constriction is designated by a series of notches at the muzzle end of the choke tube.

WARNING: Never check the choke designation, install choke tubes or remove choke tubes unless the gun is unloaded and the action is open



Over & Under Shotguns

Choke Tubes : Best Usage



Full - Turkey

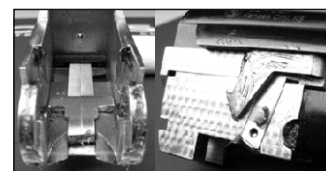
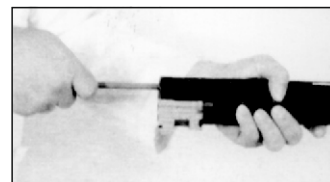
Imp mod - Waterfowling

Mod - Waterfowling, Upland Hunting

Imp Cyl - Upland Hunting

Cyl - Upland Hunting

MAINTENANCE



Apply grease as shown

- Clean the barrel bore by passing a swab or cleaning patch through it to remove residue. If necessary, use a cleaning rod with a bore brush soaked in bore cleaning solvent.
- Run a clean dry cloth through the bore to remove excess residue
- Lightly oil the inside of the barrel with a clean patch coated with oil
- Clean all exposed parts with a soft cloth and lightly oil
- Apply a light coat of lubricant (preferably grease) to the connecting points of the receiver, barrels and forearm.
- Do not apply excess oil, grease or solvent. Excess cleaning fluids attract dirt, which can interfere with the function of the gun.
- Clean and lightly oil the external surface of the gun to remove any trace of dirt, moisture and fingerprints.

If you need further detailed maintenance contact a professional gunsmith.



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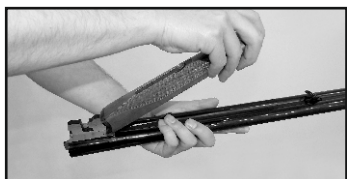
4

Side by Side Shotguns

ASSEMBLY



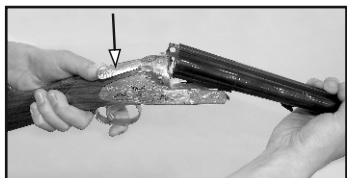
1- Pull the latch on the forearm that is mounted on the barrel.



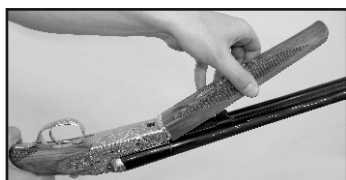
2- Detach the forearm from the barrel.



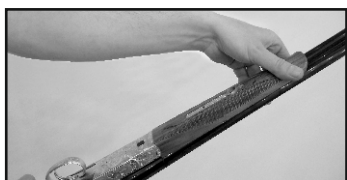
3- Push the top lever fully to the right



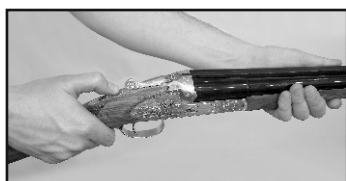
4- While keeping the top lever pushed to right install the barrel to the receiver with an approx 40- degree angel as it is seen in the figure. Be sure the barrel is completely installed to the receiver otherwise shotgun will not close.



5- Mounth the forearm to the barrel as seen in the figure. Make sure that the opening litch is completely closed.



6- Put the safety on by moving the safety switch to the rear.



Note: Disassemble by reversing the assembly instruction.

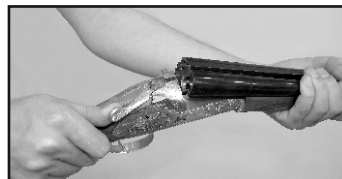


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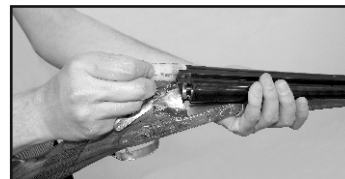
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Side by Side Shotguns

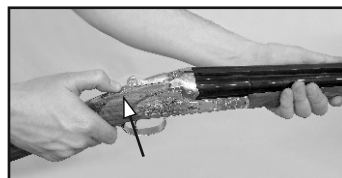
USAGE



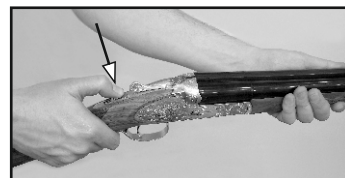
1- Open your shotgun by pushing the top lever to the right while pushing the barrel downward.



2- MAKE SURE THE SAFETY IS ON. (Moved to rear "S" exposed). Install the suitable cartridges according to your shotgun's gauge and chamber lenght. Close your shotgun. WARNING: YOUR SHOTGUN IS NOW LOADED. Move the safety to the forward position and pull the trigger to fire.



3- Barrel Selection (Single trigger models only) With safety on, move the selector located inside the safety to the left to fire the left barrel first. After firing the left barrel the right barrel will fire with another pull of the trigger.



4- Barrel Selection (Single trigger models only) With safety on, move the selector located inside the safety to the right to fire the right barrel first. After firing the right barrel the left barrel will fire with another pull of the trigger.

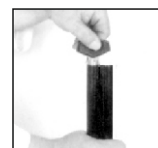


5- After shooting, open the shotgun by pushing the top lever fully to the right. Fired cartridges will be lifted for easy removal.

CHOKE TUBES

The choke constriction is designated by a series of notches at the muzzle end of the choke tube.

WARNING: Never check the choke designation, install choke tubes or remove choke tubes unless the gun is unloaded and the action is open



Choke Tubes : Best Usage

Full - Turkey

Imp mod - Waterfowling

Mod - Waterfowling, Upland Hunting

Imp Cyl - Upland Hunting

Cyl - Upland Hunting

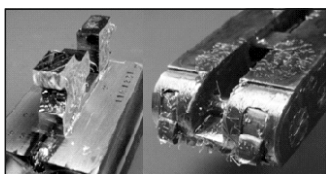
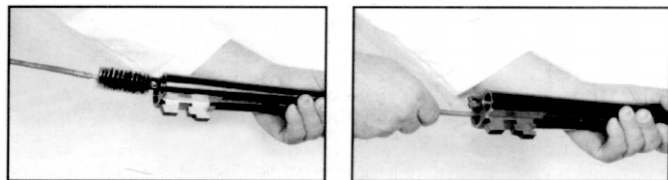
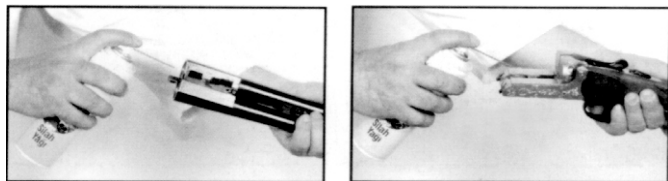


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Side by Side Shotguns



Apply grease as shown

- Clean the barrel bore by passing a swab or cleaning patch through it to remove residue. If necessary, use a cleaning rod with a bore brush soaked in bore cleaning solvent.
- Run a clean dry cloth through the bore to remove excess residue
- Lightly oil the inside of the barrel with a clean patch coated with oil
- Clean all exposed parts with a soft cloth and lightly oil
- Apply a light coat of lubricant (preferably grease) to the connecting points of the receiver, barrels and forearm.
- Do not apply excess oil, grease or solvent. Excess cleaning fluids attract dirt, which can interfere with the function of the gun.
- Clean and lightly oil the external surface of the gun to remove any trace of dirt, moisture and fingerprints.

If you need further detailed maintenance contact a professional gunsmith.

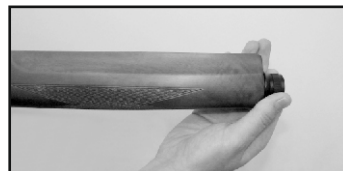


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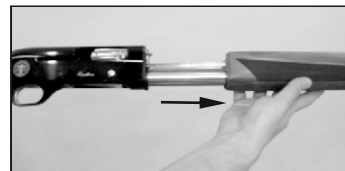
7

Semi-Automatic Shotguns

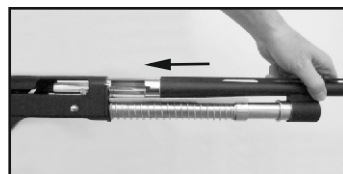
ASSEMBLY



1 - Remove the magazine cap in front of the forearm by turning it counter-clockwise.



2- Attention: The action spring is located in the stock on 912 & 920 models, so spring will not be visible on the magazine tube.



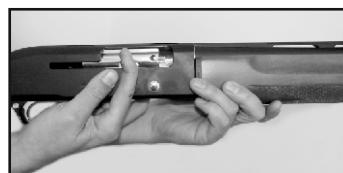
3- Slide the barrel lug over the magazine tube.



4- While assembling the barrel pull back the bolt handle approximately one inch to the rear, allowing for easier alignment of the barrel. Make sure the barrel seats completely into the receiver.



5- Assemble the forearm over the magazine tube and barrel. Make sure that the forearm is seated completely into the flange at the front of the receiver. Tighten the screw by turning clockwise.



6- Pull the cocking lever/bolt handle rearward until the action locks open.



7- Push the bolt release button on the right side of the receiver. Mechanism will slide strongly forward. **WARNING!!** Be careful that your fingers are clear of the ejection port. Keep your hand below as seen in the figure.



8- Push the safety latch at the rear of the trigger guard fully to the right. Be sure that the RED color is not seen



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Semi-Automatic Shotguns

LOADING



1 - With the metal part of the shell at the rear, insert shells into the magazine tube until they lock. Repeat the operation until you have loaded the desired amount of shells. Make sure to load only suitable cartridges according to your shotgun's caliber & chamber specifications.



2-After filling the magazine push the cartridge drop lever (small latch at the back of carrier) to allow the cartridge to drop on to the carrier. The bolt will slide forward and chamber a round.



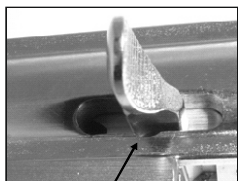
3- Pull the bolt handle back until the bolt locks in the rearward position. Push the bolt release button as seen in the figure.



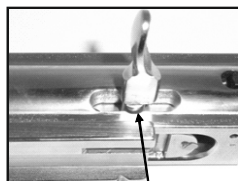
4- The bolt must be allowed to close forcefully to fully chamber the round. One cartridge from the magazine is now chambered. You can now place another cartridge into the magazine to replace the chambered round.

FIRING

- *Push the safety to the left when you are ready to fire.
- *You will see the RED color.
- *Make sure your finger is not in contact with the trigger as you are taking the safety off.
- *Now your shotgun is ready to fire.
- *When you fire, your shotgun will automatically eject the fired cartridge and replace it with one from the magazine, until the gun is empty of ammunition.
- *At this point, the bolt will remain locked open, indicating that all rounds have been fired.



Semi Auto Bolt Handle shown in proper alignment for removal. Note the spacing of the bolt handle in front of the curved handle slot.



Bolt handle in the half way out position.



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Semi-Automatic Shotguns

UNLOADING



1 - Pull the bolt handle to the rear to eject the round from the chamber

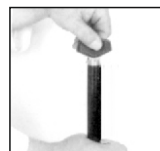


2- The bolt will return to the closed position.



3-Hold the carrier down and depress the feed latch.

4- A cartridge will drop down to your finger on the carrier. Take out the cartridge. Repeat this operation until the magazine is empty. Depress the cartridge drop lever at the back of the carrier and pull the bolt handle rearward until the bolt locks open, demonstrating that the gun is completely unloaded.



CHOKE TUBES

The choke constriction is designated by a series of notches at the muzzle end of the choke tube.

WARNING: Never check the choke designation, install choke tubes or remove choke tubes unless the gun is unloaded and the action is open

Choke Tubes : Best Usage



Full - Turkey

Imp mod - Waterfowling

Mod - Waterfowling, Upland Hunting

Imp Cyl - Upland Hunting

Cyl - Upland Hunting



REMOVING MAGAZINE PLUG

*The capacity of the shotgun is (4 + 1), but your shotgun is delivered to you as (2 + 1). You can change the capacity of the shotgun by removing the restrictor plug from the inside of the magazine tube.

*(901 & 920 models) First remove the magazine cap. Gently pry the magazine capupward and remove. Finish with re-install the magazine plug.



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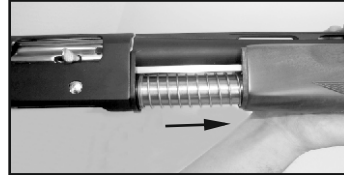


Semi-Automatic Shotguns

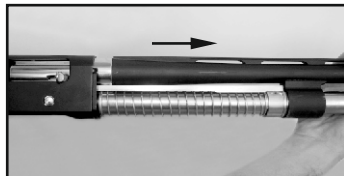
MAINTENANCE



1- Un-screw the magazine cap.



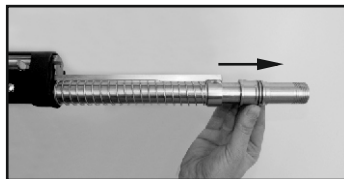
2- Remove the forearm by pushing it forward.



3- Dismantle the barrel by pulling forward and off the magazine tube.



4- O-ring is located inside the barrel ring so it's not visible on magazine tube



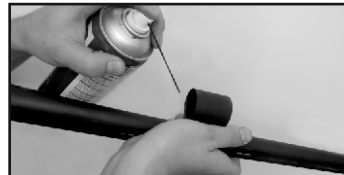
5- Slide the gas piston off the front of the magazine tube.



6- Push the latch under the trigger group (Loading figure 2/cartridge drop lever). Pull back the bolt handle. Clean the outer surface of magazine tube with a soft cloth.



7- Clean the inside and the outside of the piston using the same method.



8- Clean the gas ports on the Inside of the barrel lug. Clean inside of the barrel lug.

*Clean the barrel bore by passing a swab or cleaning patch through it to remove residue. If necessary, use a cleaning rod with a bore brush soaked in bore cleaning solvent.

*Run a clean dry cloth through the bore to remove excess residue.

*Lightly oil the inside of the barrel with a clean patch coated with oil.

*Do not apply excess oil, grease or solvent. Excess cleaning fluids attract dirt, which can interfere with the function of the gun.

*Clean and lightly oil the external surface of the gun to remove any trace of dirt, moisture and fingerprints.

*Push the bolt release button while holding the bolt handle and allow the bolt to close slowly. Do not allow the bolt to close under force, since this may cause damage to the receiver.

To assemble your shotgun reverse the disassembly instructions

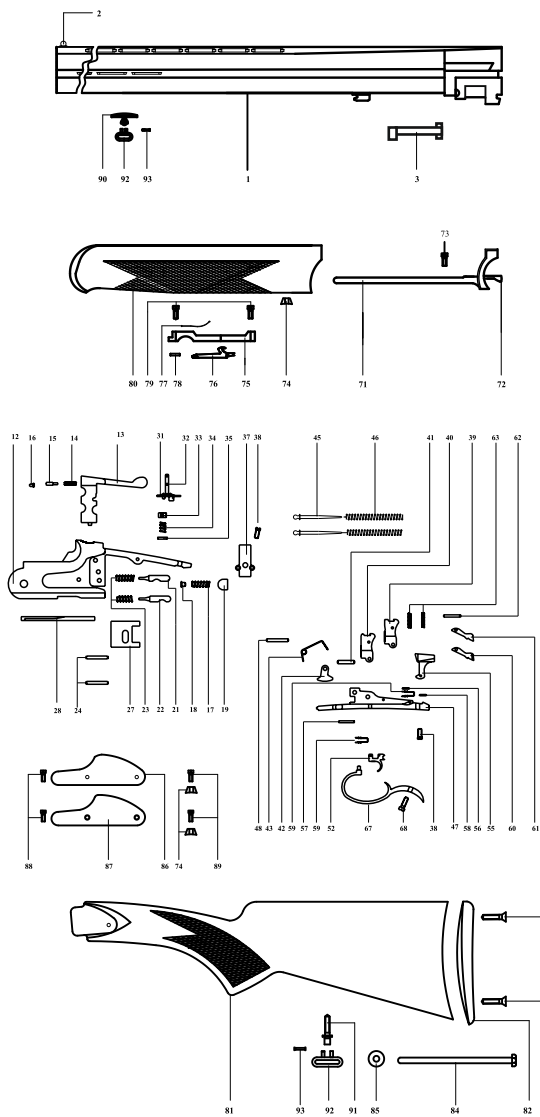
If you need further detailed maintenance contact a professional gunsmith.



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Over & Under Diagram - Single Trigger

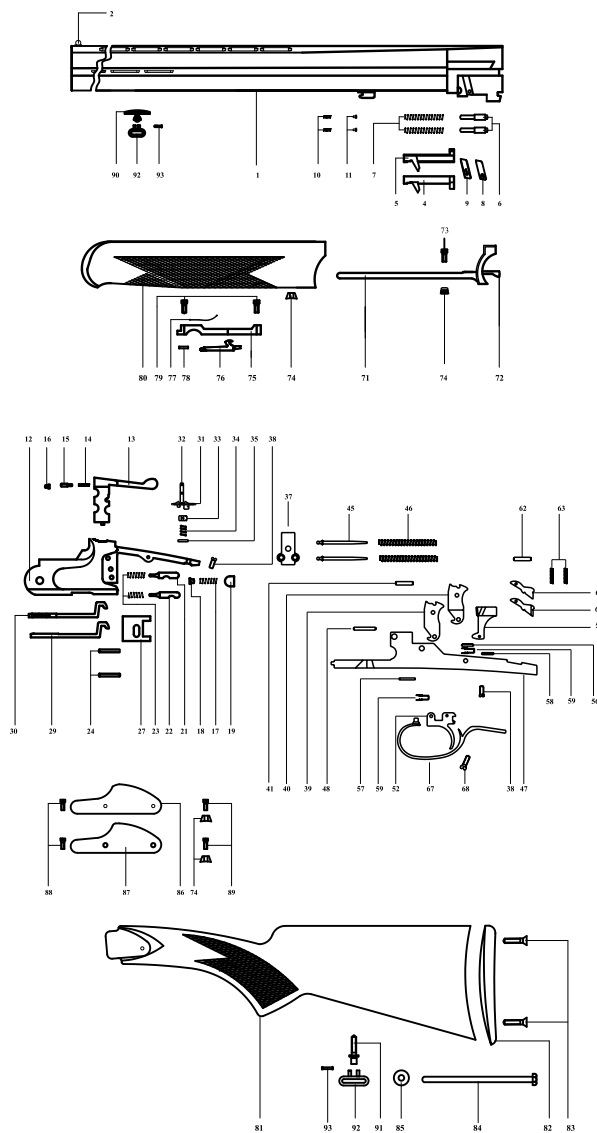


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Over & Under Diagram - Auto Ejector Models

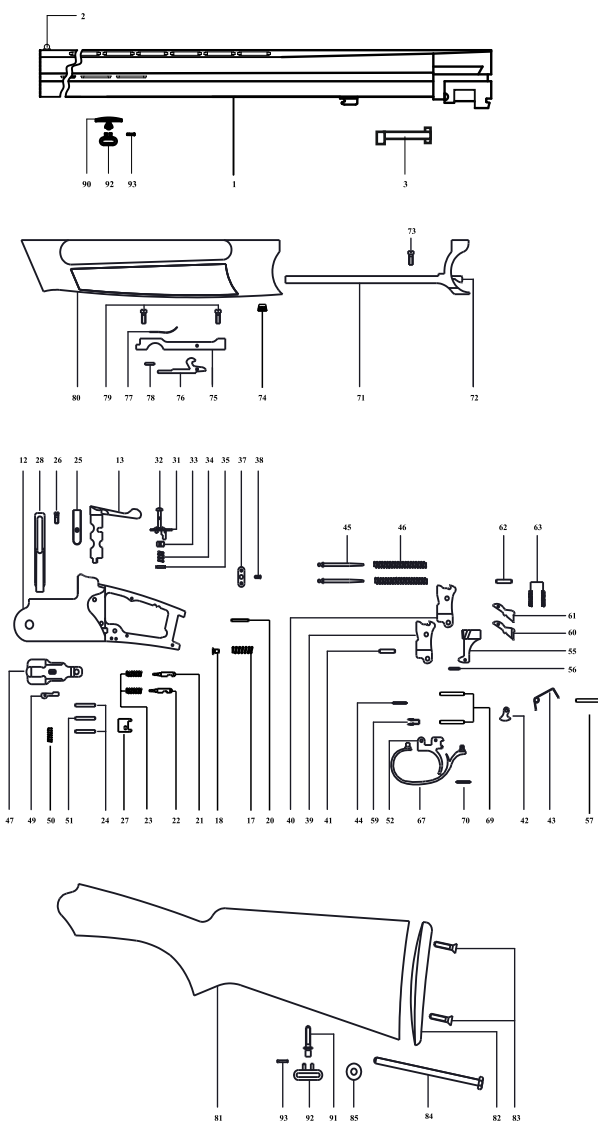


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Over & Under Diagram - Upland Ultralight

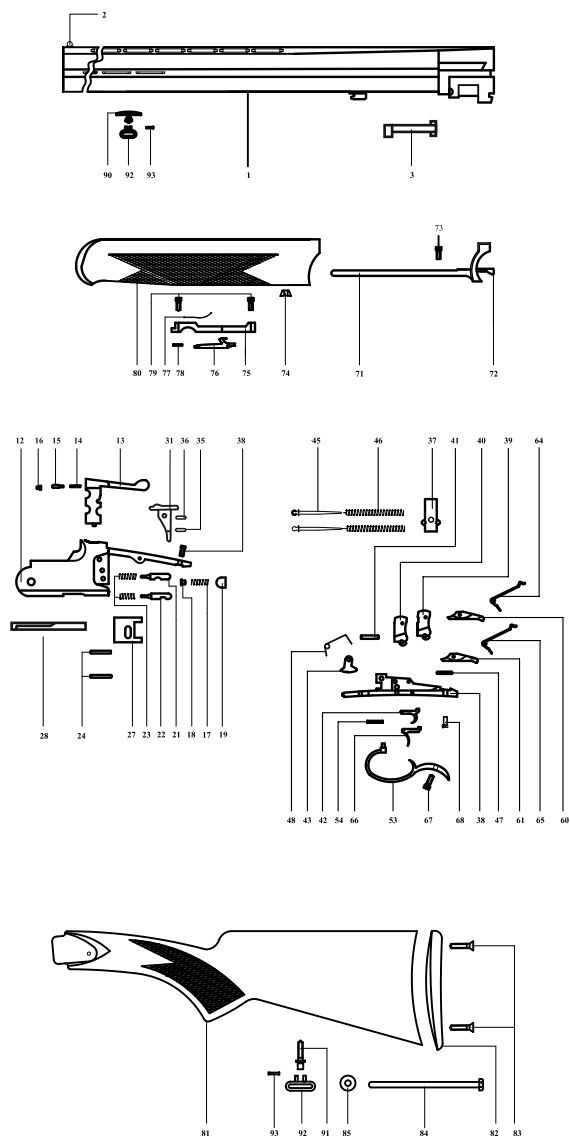


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Over & Under Diagram - Mallard

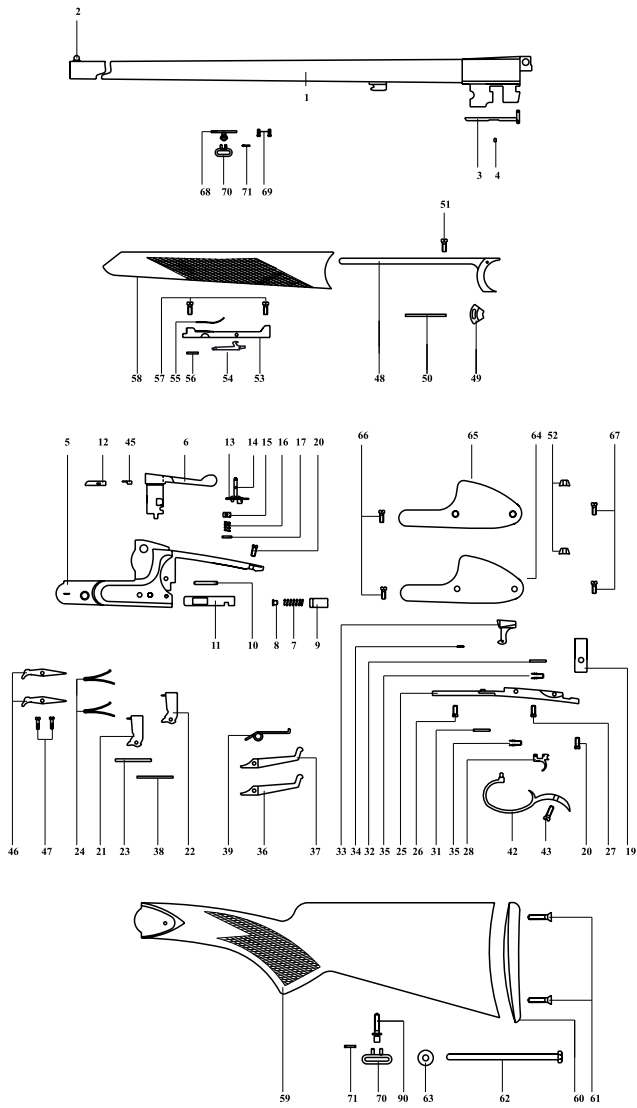


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Side by Side Diagram - Single Trigger

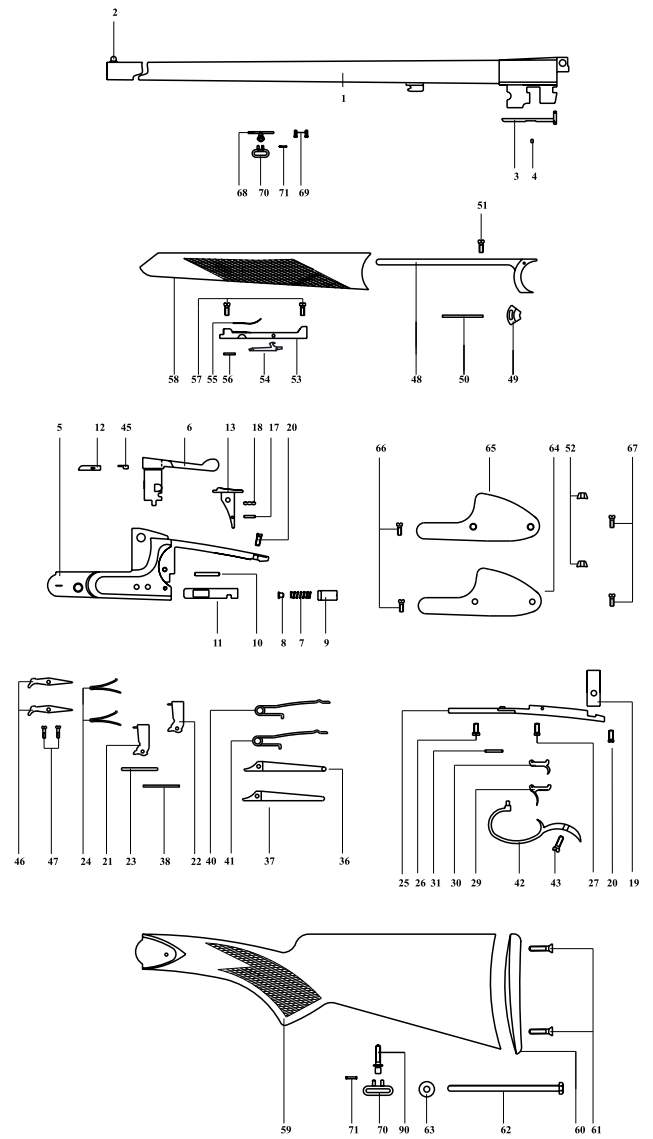


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Side by Side Diagram - Double Trigger

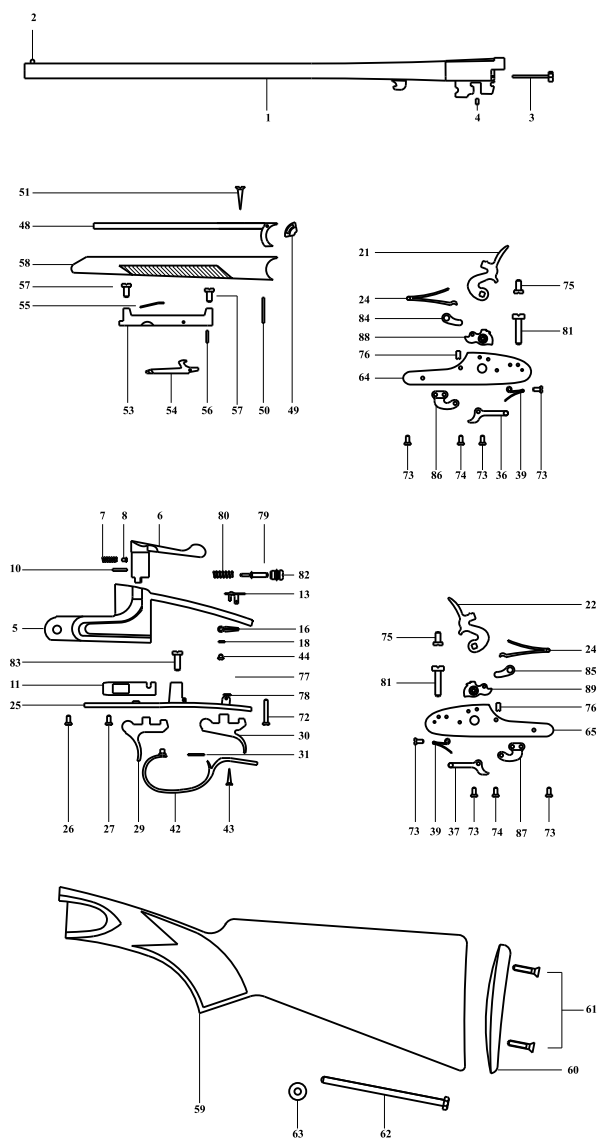


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Side by Side Diagram - Hammer Guns

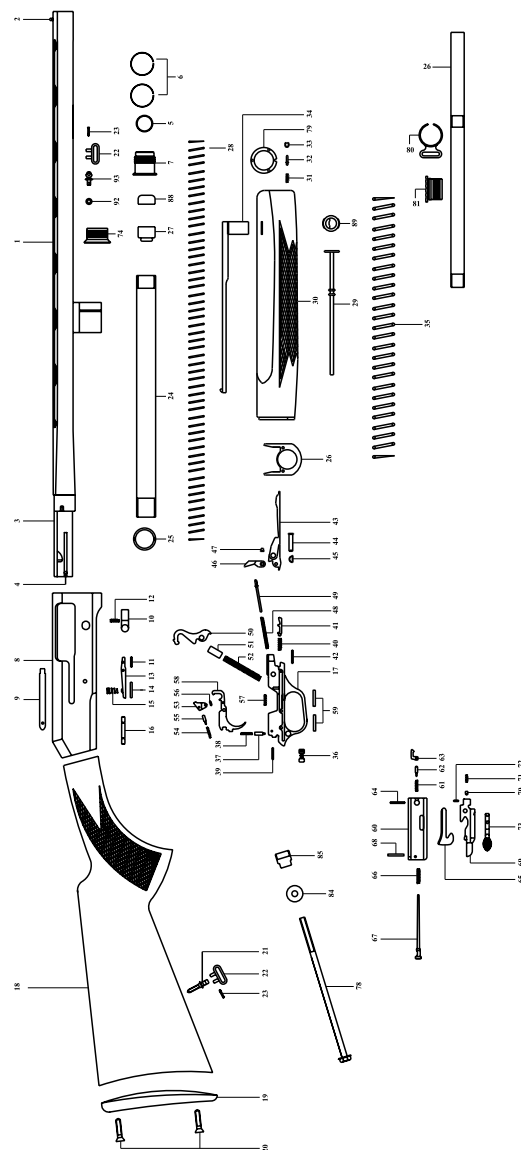


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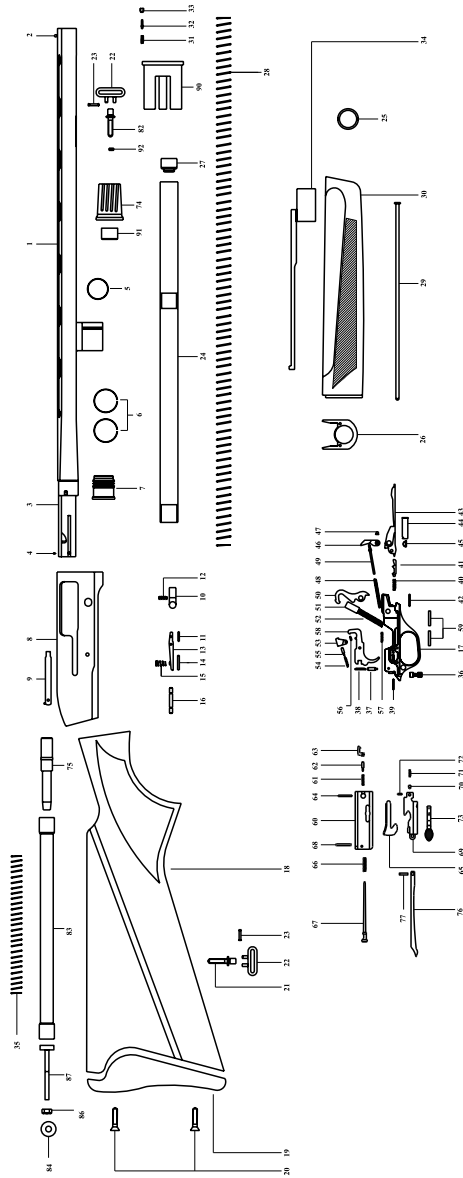
Semi-Auto Diagram - 712 & 720



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Semi-Auto Diagram - 912 & 920



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Over & Under Parts List

| PART NAME | | | |
|-----------|------------------------------------|----|---------------------------------|
| 1 | BARREL | 47 | LOWER RECEIVER |
| 2 | FRONT BEAD | 48 | LOWER RECEIVER HAMMER PIN |
| 3 | NAIL | 49 | LOCKING BLOCK HOLDER |
| 4 | EJECTOR (TOP) | 50 | LOCKING BLOCK HOLDER SPRING |
| 5 | EJECTOR (BOTTOM) | 51 | LOCKING BLOCK HOLDER PIN |
| 6 | EJECTOR SPRING PIN | 52 | TRIGGER |
| 7 | EJECTOR SPRING | 53 | TRIGGER (RIGHT) |
| 8 | WEDGE (RIGHT) | 54 | TRIGGER (LEFT) |
| 9 | WEDGE (SOL) | 55 | SELECTOR |
| 10 | EJECTOR SEAR SPRING | 56 | SELECTOR PIN |
| 11 | EJECTOR SEAR PIN | 57 | TRIGGER PIN |
| 12 | RECEIVER | 58 | TRIGGER SPRING PIN |
| 13 | TOP LEVER | 59 | TRIGGER-SELECTOR SPRING |
| 14 | TOP LEVER PIN SPRING | 60 | SEAR (RIGHT) |
| 15 | TOP LEVER PLUNGER | 61 | SEAR (LEFT) |
| 16 | TOP LEVER SAFETY FIN | 62 | SEAR PIN |
| 17 | TOP LEVER SPRING | 63 | SEAR SPRING |
| 18 | TOP LEVER SPRING RETAINER | 64 | SEAR SPRING (RIGHT) |
| 19 | TOP LEVER SPRING PLUNGER | 65 | SEAR SPRING (LEFT) |
| 20 | TOP LEVER SPRING PIN | 66 | TRIGGER INT-EXT SPRING |
| 21 | FIRING PIN (TOP) | 67 | TRIGGER GUARD |
| 22 | FIRING PIN (BOTTOM) | 68 | TRIGGER GUARD SCREW |
| 23 | FIRING PIN SPRING | 69 | TRIGGER GUARD PLATE PIN (FRONT) |
| 24 | LOWER RECEIVER - FIRING PIN PINTLE | 70 | TRIGGER GUARD PLATE PIN (REAR) |
| 25 | DAGGER | 71 | FOREARM IRON |
| 26 | DAGGER SCREW | 72 | FOREARM COCKING ARM |
| 27 | LOCKING BLOCK | 73 | ESCUTCHEON SCREW |
| 28 | COCKING ARM | 74 | ESCUTCHEON COVER SCREW |
| 29 | COCKING ARM (RIGHT) | 75 | TAKE DOWN LATCH BRACKET |
| 30 | COCKING ARM (LEFT) | 76 | TAKE DOWN LATCH |
| 31 | SAFETY | 77 | TAKE DOWN LATCH SPRING |
| 32 | SAFETY LEVER | 78 | TAKE DOWN LATCH PIN |
| 33 | SAFETY WASHER | 79 | TAKE DOWN LATCH SCREW |
| 34 | SAFETY SPRING | 80 | FOREARM |
| 35 | SAFETY SPRING PIN | 81 | STOCK |
| 36 | SAFETY PIN | 82 | BUTT PLATE |
| 37 | HAMMER SPRING PLATE | 83 | BUTT PLATE SCREW |
| 38 | TANG SCREW | 84 | STOCK BOLT |
| 39 | HAMMER (RIGHT) | 85 | STOCK BOLT WASHER |
| 40 | HAMMER (LEFT) | 86 | SIDE PLATE (RIGHT) |
| 41 | HAMMER PIN | 87 | SIDE PLATE (LEFT) |
| 42 | ROLLER | 88 | SIDE PLATE SCREW |
| 43 | ROLLER SPRING | 89 | SIDE PLATE COVER SCREW |
| 44 | ROLLER PIN | 90 | BARREL SWIVEL STUD |
| 45 | HAMMER SPRING PIN | 91 | STOCK SWIVEL STUD |
| 46 | HAMMER SPRING | 92 | SWIVEL |
| | | 93 | SWIVEL SCREW |



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Side by Side Parts List

PART NAME

| | | | |
|----|------------------------------|----|----------------------------|
| 1 | BARREL | 46 | COCKING ARM |
| 2 | FRONT BEAD | 47 | COCKING ARM SCREW |
| 3 | EXTRACTOR | 48 | FOREARM IRON |
| 4 | EXTRACTOR SCREW | 49 | FOREARM COCKING ARM |
| 5 | RECEIVER | 50 | FOREARM COCKING ARM PIN |
| 6 | TOP LEVER | 51 | FOREARM WOOD SCREW |
| 7 | TOP LEVER SPRING | 52 | TAKE DOWN LATCH PIN |
| 8 | TOP LEVER SPRING PLUNGER | 53 | TAKE DOWN LATCH BODY |
| 9 | TOP LEVER SPRING RETAINER | 54 | TAKE DOWN LATCH |
| 10 | TOP LEVER LOCKING PIN | 55 | TAKE DOWN LATCH SPRING |
| 11 | LOCKING BLOCK | 56 | ESCUTCHEON PIN |
| 12 | LOCKING BLOCK PIN | 57 | ESCUTCHEON SCREW |
| 13 | SAFETY | 58 | FOREARM |
| 14 | SAFETY PLATE | 59 | STOCK |
| 15 | SAFETY RING | 60 | BUTT PLATE |
| 16 | SAFETY SPRING | 61 | BUTT PLATE SCREW |
| 17 | SAFETY SPRING PIN | 62 | STOCK BOLT |
| 18 | SAFETY PIN | 63 | STOCK BOLT WASHER |
| 19 | HAMMER SPRING PLATE | 64 | SIDE PLATE (RIGHT) |
| 20 | TANG SCREW | 65 | SIDE PLATE (LEFT) |
| 21 | HAMMER (RIGHT) | 66 | SIDE PLATE SCREW |
| 22 | HAMMER (LEFT) | 67 | SIDE PLATE COVER SCREW |
| 23 | HAMMER SPRING PLUNGER | 68 | BARREL SWIVEL STUD |
| 24 | HAMMER SPRING | 69 | BARREL SWIVEL STUD SCREW |
| 25 | LOWER RECEIVER | 70 | SWIVEL |
| 26 | LOWER RECEIVER PIN (FRONT) | 71 | SWIVEL SCREW |
| 27 | LOWER RECEIVER PIN (REAR) | 72 | LOWER RECEIVER REAR SCREW |
| 28 | TRIGGER | 73 | RESTRAINT SEAR SCREW |
| 29 | TRIGGER (RIGHT) | 74 | RESTRAINT SCREW |
| 30 | TRIGGER (LEFT) | 75 | HAMMER SCREW |
| 31 | TRIGGER PIN | 76 | HAMMER SPRING CONTRA SCREW |
| 32 | TRIGGER SPRING PIN | 77 | SAFETY INTERIOR |
| 33 | SELECTOR | 78 | SAFETY INTERIOR PIN |
| 34 | SELECTOR PIN | 79 | FIRING PIN |
| 35 | TRIGGER SELECTOR PIN | 80 | FIRING PIN SPRING |
| 36 | SEAR (RIGHT) | 81 | PLATE IMMOBILIZATION SCREW |
| 37 | SEAR (LEFT) | 82 | CROWN |
| 38 | SEAR PIN | 83 | LOWER RECEIVER INNER SCREW |
| 39 | SEAR-SELECTOR SPRING | 84 | HOLDER (RIGHT) |
| 40 | SEAR-SELECTOR SPRING (RIGHT) | 85 | HOLDER (LEFT) |
| 41 | SEAR-SELECTOR SPRING (LEFT) | 86 | RESTRAINT (RIGHT) |
| 42 | TRIGGER GUARD | 87 | RESTRAINT (SOL) |
| 43 | TRIGGER GUARD SCREW | 88 | PUMP (RIGHT) |
| 44 | SAFETY SPRING PIN | 89 | PUMP (LEFT) |
| 45 | TOP LEVER PIN PLUNGER | 90 | STOCK SWIVEL STUD |

Semi-Auto Parts List

PART NAME

| | | | |
|----|-------------------------------|----|-----------------------------|
| 1 | BARREL | 48 | CARRIER DOG SPRING |
| 2 | FRONT BEAD | 49 | CARRIER DOG PLUNGER |
| 3 | BEARING BOLT | 50 | HAMMER |
| 4 | EJECTOR | 51 | HAMMER PLUNGER |
| 5 | RUBBER GAS RING | 52 | HAMMER SPRING |
| 6 | GAS PISTON WASHER | 53 | SEAR |
| 7 | GAS PISTON | 54 | SEAR SPRING |
| 8 | RECEIVER | 55 | SEAR PLUNGER |
| 9 | TRACER WADGE | 56 | SEAR PIN |
| 10 | BOLT RELEASE | 57 | TRIGGER SPRING |
| 11 | BOLT RELEASE PIN | 58 | TRIGGER |
| 12 | BOLT RELEASE SPRING | 59 | TRIGGER PIN |
| 13 | BOLT RELEASE LATCH | 60 | BREECH BOLT |
| 14 | BOLT RELEASE LATCH PIN | 61 | EXTRACTOR SPRING |
| 15 | BOLT RELEASE LATCH SPRING | 62 | EXTRACTOR SPRING PIN |
| 16 | TRIGGER GUARD PIN | 63 | EXTRACTOR |
| 17 | TRIGGER GUARD | 64 | EXTRACTOR RETAINING PIN |
| 18 | STOCK | 65 | LOCKING BLOCK |
| 19 | BUTT PLATE | 66 | FIRING PIN SPRING |
| 20 | BUTT PLATE SCREW | 67 | FIRING PIN |
| 21 | STOCK SWIVEL STUD | 68 | FIRING PIN RETAINER |
| 22 | SWIVEL | 69 | BOLT BLOCK |
| 23 | SWIVEL PIN | 70 | BOLT LEVER BLOCK PIN |
| 24 | MAGAZINE TUBE | 71 | BOLT LEVER BLOCK SPRING |
| 25 | FOREARM SUPPORT RING | 72 | BOLT LEVER BLOCK SPRING PIN |
| 26 | FOREARM PLATE RING | 73 | OPERATING HANDLE |
| 27 | MAGAZINE FOLLOWER | 74 | MAGAZINE CAP |
| 28 | MAGAZINE SPRING | 75 | ACTION PIPE |
| 29 | MAGAZINE PLUG | 76 | ACTION SUPPORTER |
| 30 | FOREARM | 77 | ACTION SUPPORTER PIN |
| 31 | MAGAZINE CAP SPRING | 78 | STOCK BOLT |
| 32 | MAGAZINE CAP PIN | 79 | MAGAZINE CAP SUPPORT |
| 33 | MAGAZINE CAP SCREW | 80 | 7+1 SWIVEL |
| 34 | ACTION BAR | 81 | 7+1 MAGAZINE CAP |
| 35 | ACTION SPRING | 82 | SWIVEL HOLDER |
| 36 | SAFETY | 83 | ACTION TUBE |
| 37 | SAFETY PLUNGER | 84 | STOCK BOLT WASHER |
| 38 | SAFETY SPRING | 85 | STOCK BOLT RECEIVER |
| 39 | SAFETY SPRING PLUNGER | 86 | STOCK BOLT RING |
| 40 | CARRIER SPRING | 87 | STOCK BOLT SCREW |
| 41 | CARRIER PLUNGER | 88 | MAGAZINE SPRING RETAINER |
| 42 | CARRIER RETAINING PIN | 89 | MAGAZINE PLUG RETAINER |
| 43 | CARRIER | 90 | PLUG PLATE |
| 44 | TRIGGER ASSEMBLY PIN SLEEVE | 91 | MAGAZINE CAP INTERIOR |
| 45 | TRIGGER ASSEMBLY PIN RETAINER | 92 | SWIVEL STUD RETAINER |
| 46 | CARRIER DOG | 93 | SWIVEL STUD |
| 47 | CARRIER DOG PIN | | |