



BLANK REVOLVER SINGLE ACTION



SPECIFICATIONS	TOP FIRING	FRONT FIRING
CALIBER	.380, .22 blank	.380
BARREL LENGTH	4"3/4, 5"1/2	4"3/4, 5"1/2
SHOTS	6	6

All versions use blanks. Under no circumstances use a different ammunition.

The revolver can operate in single action.

Each model is constructed so as to avoid possible transformations in real weapon.

Before use, carefully read the "Instructions for Use" and "Warnings"

IMPORTANT

The item you have just bought is not a firearm, however the components are just as dangerous as a true firearm. For this reason we strongly recommend to carefully read the following remarks and follow the instructions with great care, thus avoiding any dangerous accident.

This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor component. The parts are numbered 1 through 35. The main components include a central housing (16), a motor or actuator unit (4), a drive shaft (3), a piston or plunger (26), a connecting rod (27), a crankshaft (28), and a base plate (22). The diagram shows the relative positions and assembly sequence of these parts, with various fasteners like screws (10, 13, 15, 21, 24, 31, 32), bolts (1, 2, 5, 6, 8, 9, 14, 17, 18, 19, 20, 23, 25, 33, 34), and springs (29) indicated by leader lines.

PARTS LIST

Pos.	Codice	Descrizione	Description
1	740.163	Tubo espuls.Rev.S.A.	Ejector tube S.A.
2	730.344	Vite espulsore Rev. S.A.	Extractor screw S.A.
3	730.346	Asta tamburo Rev.S.A.	Cylinder rod
4	740.165	Tamb.Rev.S.A.c.380 nero	Cylinder S.A. cal.380 black
4	740.199	Tamb.Rev.S.A. c380 steel	Cylinder S.A. cal.380 chrome
4	740.200	Tamb.Rev.S.A.c.6-22 Blank nero	Cylinder S.A. cal.6mm-22 black
4	740.204	Tamb.Rev.S.A.c.6-22 Blank stee	Cylinder S.A. cal.6mm-22 chrome
5	730.345	Perno espulsore Rev. S.A.	Extractor rod
6	721.084	Molla spec.espulsore Rev.S.A.	Extractor spring
7	730.023	Grano fiss.perc.M6x0.75 lam.3	Extractor pin bushing M6x0,75 - 3
8	720.025	Molla spir. 3,8x9,7x0,3	Spiral spring 3,8x9,7x0,3
9	730.329	Percussore Python c.380	Firing pin Python cal. 380
9	760.058	Percussore a lamina Rev. S.A.	Blade firing pin S.A. revolver
10	730.776	Vite grilletto Rev.S.A.	Trigger screw
11	730.349	Vite cane Rev.S.A.	Hammer screw S.A.
12	750.051	Guancina sx Rev.S.A.	LEFT GRIP REV. S.A.
13	103.017	Vite T.C. bomb. croce M3x25	Button phillips screw M3X25
14	720.050	Molla spir. 4.1x5.5x0.4	Spiral spring 4.1x5.5x0.4
15	730.347	Vite asta tamb.Rev.S.A.	Cylinder rod spring screw
16	700.052	Fusto Rev.S.A. 4"3/4 ST NER	Frame S.A. 4" 3/4 blank firing black
16	700.073	Fusto Rev.S.A. 4"3/4 ST STE	Frame S.A. 4" 3/4 blank f. steel bright
16	700.074	Fusto Rev.S.A.4"3/4 C.6 ST NER	Frame Rev.S.A.4"3/4 C.6mm Starter Black
16	700.104	Fusto Rev.S.A.4"3/4 C22ST STEE	Frame S.A. 4" 3/4 blank f steel cal.22
17	760.068	Leva arresto tamb.Rev-S.A.	Cylinder stop S.A.
18	721.086	Molla spec.grilletto Rev.S.A.	Trigger spring S.A.
19	120.005	Vite autof.d.2.9x6.5 a croce	Autothr. Phil. screw 2,9x6,5 countersunk
20	740.168	Grilletto Rev. S.A nero	Trigger S.A.
21	120.000	Vite auto. 2,9x9,5 TSC croce	Autothr. phil screw 2,9x9,5 ov cyl head
22	740.167	Impugnat.Rev.S.A. nera	GRIP SINGLE ACTION BLACK
22	740.198	Impugnat.Rev S.A. STEEL	Backstrap S.A. steel
23	721.085	Molla spec.lamina cane Rev.S.A	Hammer spring S.A.
24	730.348	Dado vite asta tamb.Rev.S.A.	Cylinder rod spring nut
25	740.166	Sportello caricam. Rev. S.A. nero	Loading gate
26	740.260	Elevatore Rev. S.A. plinkerton	Pawl Plinkerton
27	740.170	Cane Rev. S.A. c.380	Hammer S.A.
27	740.202	Cane Rev.S.A. c.6mm/22	Hammer S.A. cal.6mm-22
28	130.025	Rullino d.4x8	Pin 4x8
29	720.051	Molla spir. 3.8x11x0.8	Spiral spring 3.8x11x0.8
31	750.052	Guancina dx Rev.S.A.	RIGHT GRIP REV. S.A.
32	730.322	Rosetta vite guanc.Sing.Action	Nut
33	720.020	Molla spir. 2,3x5,6x0,35	Spiral spring 2,3x5,6x0,35
34	130.079	Rullino d.2,5x9,8	Roller 2,5x9,8
35	740.164	Pulsante espul.Rev.S.A.	EXTRACTOR ROD BUTTON

INSTRUCTIONS FOR USE

Phase "A" Loading

1. Pull the hammer gently until you engage the first position. The cylinder rotates manually \2. Insert the cartridges in their seats (only use blanks).
3. Close the loading door.

Phase "B" Cocking

1. Pull back the hammer fully to engage the second position.
2. Aim and pull the trigger

Phase "C" Shot

1. To remove the fired shells open the loading door (Part.25), fully push in the ejector (Part 5). Keeping the hammer in the intermediate position, same as during the loading phase, eject all the shells rotating the cylinder and positioning each shell near the loading door.

Cleaning

It is recommended to clean the gun after each use.

1. Remove the cylinder (press button no. 15 and pull rod no.3 outwards. Remove the cylinder)
2. Thoroughly clean both the shaft and the cylinder.
3. Grease the seat of cylinder rotation and the pin (only use oil or gun grease).
4. Remove any incrustations due to gun powder that is deposited on the frame.
5. Reassemble everything (in reverse order of step 1.) and place in the carry-bag.

Using the rocket launcher

If the Single Action revolver you have purchased is equipped with a rocket launcher, follow these steps:

- 1 - Screw the rocket launcher in the front of the barrel.

- 2 - Make sure it is securely tightened before use.
- 3 - Use only homologated rockets.
- 4 - Shoot upwards and away from population centers.

WARNINGS

1. Keep the revolver out of the reach of children.
2. In the front firing version the weapon can only be used by adults or those entitled to the possession and use of arms according to local regulation.
3. Before you store the gun always make sure that it is unloaded.
4. Always keep the revolver at a safe distance while you shoot and never near other people.
5. The gun should be lubricated before firing, after a prolonged period of inactivity.
6. After use, the gun should be disassembled, cleaned, oiled and stored in a safe place and in a dry environment.
7. Absolute prohibition is made of transforming this blank gun into a real weapon.
8. Use only blank cartridges
9. In the starter version the red plug should not be removed or tampered with and must always be kept in excellent condition.
10. Keep away from heat and open flame.
11. Before storing the gun verify that no cartridges are left inside, and in case remove them.
12. In case of non-percussion be careful when removing the cartridge, and eliminate the unfired ones.
13. Do not use unexploded bullets.
14. The manufacturer disclaims any responsibility for the misuse of the gun.
15. In case of alteration of the gun, the company disclaims any civil or criminal liability and will not indemnify any damage.
16. The user is responsible for any injury or damage caused to himself or others.

PROBLEMS	CAUSES	SOLUTION
The drum does not rotate	The drum was not properly seated	Make sure it is correctly in place. Make sure that the hammer is in backward position
The gun does not fire	Defective cartridge; Cartridge is not in place	Replace the cartridge
The cartridge does not fit	Possible scale due to gunpowder residues	Thoroughly clean the weapon

If after reviewing the possible solutions the gun does not work, you should address to an authorized service center for repair.

NB. Ammunition with different characteristics are available on the market. It is advisable to try different ammunition brands if the gun does not fire after trying the above mentioned solutions.