

HARVESTER

Operating and Cleaning Manual

Should a suppressor require repair, the owner should contact Silencerco and make arrangements to return the suppressor. Customer must return damaged product with a legible copy of the approved ATF form and a legible written description of the problem, defect and/or malfunction. Please include in such written description the serial number of the product, and the events leading up to the issue including what ammunition has been used and any host weapons that have been used.

If Silencerco determines, in its sole and absolute discretion, that a returned suppressor is not covered under this warranty, for any reason, you may purchase a replacement product at 75% off the suggested retail price.

Limited Lifetime Warranty

REPAIR POLICY

Should the sound suppressor require repair or modification, the owner should contact Silencerco either in writing or by telephone because many problems can be handled without returning the unit. If it is determined that the suppressor should be returned to the manufacturer for repair or modification, it should be shipped to Silencerco.

If repairs are required due to a defect in manufacturing or materials, there will be no charge for repairs.

LIMITED WARRANTY

Subject to any restrictions set forth herein, Silencerco agrees to replace and/or repair the HARVESTER for an unlimited amount of time. This warranty covers repair, service and replacement of damaged product caused by normal use, free of charge, only at a Silencerco facility.

LIMITATION TO WARRANTY: THIS WARRANTY DOES NOT COVER DAMAGE TO THE SUPPRESSOR OR THE HOST FIREARM RESULTING FROM CARELESS OR IRRESPONSIBLE HANDLING, ADJUSTMENTS OR MODIFICATIONS TO ITS DESIGN, IMPROPER HANDLING, NEGLIGENCE, OR OTHER ABUSE. SILENCERCO ASSUMES NO LIABILITY WHATSOEVER FOR USE OF THE SUPPRESSOR OR FOR CRIMINAL USE BY ITS PURCHASER OR ANY OTHER PERSON THAT COMES IN CONTACT WITH THE PRODUCT AFTER PURCHASE. SILENCERCO ASSUMES NO RESPONSIBILITY FOR PHYSICAL OR MENTAL INJURY OR PROPERTY DAMAGE RESULTING FROM CARELESS OR IRRESPONSIBLE HANDLING AND/OR USE, OR BY ANY USE CONTRARY TO THE RECOMMENDATIONS, WARNINGS AND CAUTIONS GENERALLY LISTED IN THIS MANUAL. SILENCERCO DOES NOT COVER DAMAGE TO THE SUPPRESSOR OR THE HOST FIREARM RESULTING FROM IMPROPER HAND-LOADED OR RELOADED AMMUNITION OR DEFECTIVE AMMUNITION. SILENCERCO ASSUMES NO RESPONSIBILITY FOR BAFFLE STRIKES WHICH WERE NOT CAUSED BY DEFECT IN WORKMANSHIP.

General Description of the HARVESTER



The HARVESTER sound suppressor is designed to enhance the user experience, specifically for hunting and competition. The modular thread adapters combined with the patent-pending endcap Anchor Brake make the HARVESTER an excellent choice for a variety of shooting disciplines.

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***** WARNING *****

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the weapon. Firearm sound suppressors are user attached firearm muzzle devices, and as such are subject to improper attachment unless the proper procedures outlined in this manual are followed. Do not attempt to use this product unless you have specific training and experience in the use of firearms.

***** WARNING *****

Failure to follow installation and maintenance instructions detailed in this manual may result in serious personal injury and damage to the weapon. Before installing or removing the HARVESTER sound suppressor from the host weapon, be sure that the weapon is unloaded, the magazine must be removed and the action is opened so that it is visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user's manual/instructions and/or contact a properly licensed dealer or the manufacturer of your weapon.

***** WARNING *****

Failure to follow installation and maintenance instructions detailed in this manual may result in potential for serious injury to the user and damage to the weapon. Before installing or removing the HARVESTER sound suppressor, it is critical that the owner and any user of the suppressor read this entire manual and follow strictly the warnings and instructions in it. This suppressor is intended to be used only by sophisticated users with experience and training in the use of firearms.

Installation

The HARVESTER includes a pin spanner multi-tool for installation and removal of the thread mounts to the suppressor. The HARVESTER mounts to conventional Class 3 threads. Thread specifications are available at Silencerco.com. Imperial barrels are threaded to the listed specifications. Imperial threads will result in poor performance and damage to the suppressor.

***** WARNING *****

Because sound suppressed firearms make less noise than non-suppressed firearms, it is easy to forget that they are still firearms and capable of causing bodily injury and property damage. It is of vital importance to remember that a sound suppressed firearm is just as dangerous as a non-suppressed firearm, and the same safe handling requirements that apply to a non-suppressed firearm apply to a suppressed firearm.

***** WARNING *****

Failure to follow installation instructions detailed in this manual can result in potential for serious injury to the user and damage to the weapon.

MANUFACTURER'S DISCLAIMER

The manufacturer is not responsible for improper usage of this product. This product is potentially dangerous, and, as such, it is the user's responsibility to understand and implement its proper use. If you do not understand the instructions in this manual, please contact the manufacturer for further clarification 801-417-5384.

***** WARNING *****

Failure to follow installation instructions detailed in this manual can result in potential for serious injury to the user and damage to the weapon. It is imperative the mount fully threads within the suppressor. Poor accuracy and suppressor damage may result if the mount is not fully threaded.

General Description of the HARVESTER

Since thread mounting silences are known to loosen during firing, it is of the utmost importance that the operator frequently ensure the silencer remains securely threaded onto the barrel. The threading of the suppressor to the firearm should be checked at least after 30 discharges of the firearm.

***** WARNING *****

Failure to follow installation instructions detailed in this manual can result in potential for serious injury to the user and damage to the weapon. When removing the HARVESTER, use extreme caution as it may be hot to the touch. Use gloves to avoid burns or other injuries.

Sonic Crack

The HARVESTER is designed to suppress the initial muzzle blast and subsequent bullet deceleration pressure. The HARVESTER does not contact the bullet in its travel, allowing the bullet to travel at its default speed. Because of this, a sonic crack is produced by the bullet as it breaks the sound barrier. Depending on the geography of the area, the sonic crack may vary in volume. This is solely a function of the bullet breaking the sound barrier and is not related to suppressor performance.

Anchor Brake

The innovative Anchor Brake is a first in the industry. Overall recoil is reduced dramatically, varying by caliber. The brake ports direct the blast to the side of the shooter resulting in a lower overall sound level at the shooter's ear.

APPLICATION

*****WARNING*****

Assembly and Disassembly should NEVER be performed while affixed in any manner on a host firearm. Always completely remove the HARVESTER from the host firearm before assembly and/or disassembly is attempted.

*****DANGER*****

Before performing maintenance or removing and installing the suppressor, open the action, remove the magazine and be sure the chamber is empty. Failure to do so can result in property damage, injury or death.

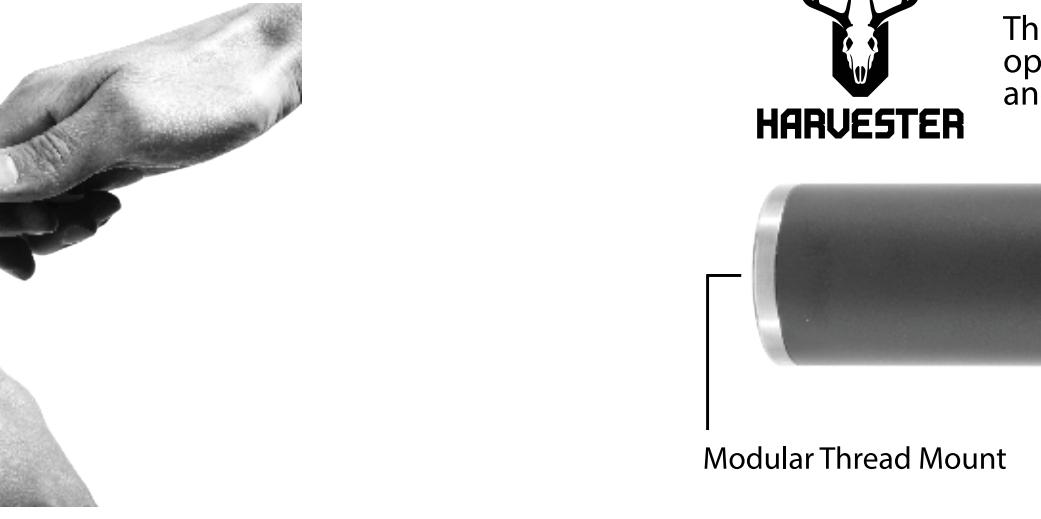
Step 1- The HARVESTER includes a pin spanner multitool for installation and removal of the thread mounts to the suppressor.



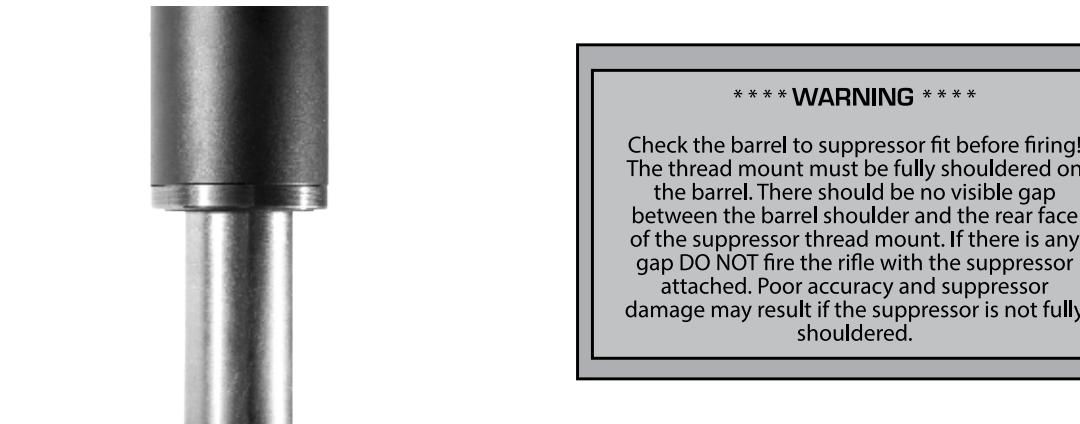
Step 2- To install the thread mount within the HARVESTER suppressor, hand thread the mount clockwise until the mount seats inside the suppressor. The mount seats onto an internal shoulder. The mount will appear slightly recessed within the suppressor body. Using the included tool, tighten the mount onto the suppressor body. Apply as much force as you are able with the tool one-handed. An excessive amount of force is not necessary.

*****WARNING*****

It is imperative that the mount fully shoulder within the suppressor. Poor accuracy and suppressor damage may result if the mount is not fully shouldered.



Step 3- Thread the suppressor onto the barrel by twisting the suppressor clockwise.
Step 1- Untread the Harvester from the barrel by twisting in a counter-clockwise motion.



*****WARNING*****

Check the barrel to suppressor fit before firing! The thread mount must be fully shouldered on the barrel. There should be no visible gap between the barrel shoulder and the rear face of the suppressor thread mount. If there is any gap DO NOT fire the rifle with the suppressor attached. Poor accuracy and suppressor damage may result if the suppressor is not fully shouldered.

REMOVAL

PLEASE NOTE: When attempting to remove the HARVESTER from the barrel the head mount may stay threaded onto the barrel causing it to unthread from the suppressor body. The HARVESTER head mount features internal wrench flats for this purpose. Continue unthreading the HARVESTER to expose the front side of the head mount. With the head mount completely separated from the suppressor body, mount an appropriate size open end wrench onto the front side of the thread mount. With one hand on the barrel and one hand on the wrench, rotate the wrench counter-clockwise until the thread mount breaks free of the barrel. You may now unthread the mount by hand the remainder of the threads. Reinstall the head mount into the HARVESTER following the installation instructions in this manual.

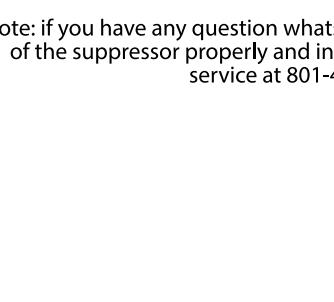
Wrench sizes vary by thread mount size:

7/16x28, 1/2x28 require a 9/16" wrench

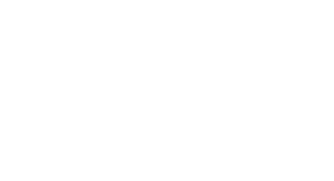
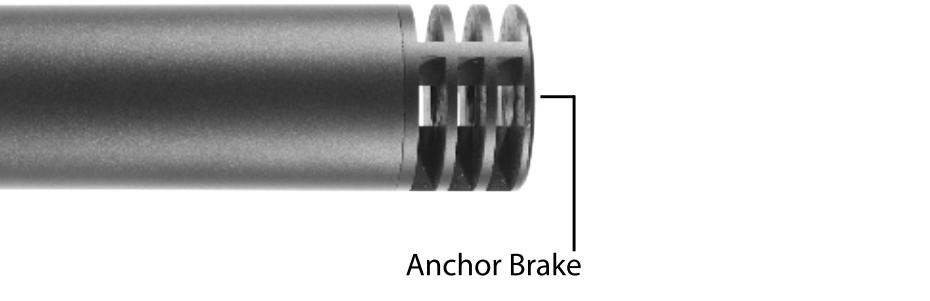
9/16x24, 5/8x24 require a 1 1/16" wrench

18x1mm, 18x1.5mm, 3/4x4 require a 7/8" wrench

Note: If you have any question whatsoever about whether you are performing assembly, disassembly or cleaning of the suppressor properly and in accordance with these instructions, you may contact Silencerco customer service at 801-417-3849 or access our website at www.silencerco.com.



The brake is designed for the front of the suppressor allowing optimal recoil reduction while providing ideal sound reduction and increased projectile velocity.



Manufactured By:

SILENCERCO

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